

COLORED BODY PORCELAIN TILE



Compliant with standards ANSI A137.1-2012

SIZE - THICKNESS

11 3/4" x 23 5/8" - 30 x 60 cm

23 5/8" x 47 1/4" - 60 x 120 cm 9 mm

9 7/8" x 8 1/2" - 25 x 21.6 cm

FINISH

MATTE



V2

SLIGHT VARIATION

Clearly distinguishable difference in texture and/or pattern within similar colors.

FIELD TILES - Available in all colors

Commercial size (in)	Nominal size (in)	Thickness (mm)	Finish	Rectified Edge
12" x 24"	11 3/4" x 23 5/8"	9 mm	Matte	-
24" x 48"	23 5/8" x 47 1/4"	9 mm	Matte	Yes
10" x 8.5"	9 7/8" x 8 1/2"	9 mm	Matte	-

MOSAICS AND COORDINATING TRIMS - Available in all colors

Commercial size (in)	Nominal size (in)	Thickness (mm)	Finish
Mosaic 2" x 2"	11 3/4" x 11 3/4"	9 mm	Matte
Diamond Mosaic 2.3" x 5.8"	12 1/8" x 10 3/8"	9 mm	Matte
Bullnose 3" x 24"	2 7/8" x 23 5/8"	9 mm	Matte
Cove Base 6" x 12"	5 7/8" x 11 3/4"	8.5 mm (**)	Matte

Please refer to caliber chart for work sizes. Close joints are not recommended.

(*): Only available in Bone and Smoke.

(**): Cove Base thickness is 7mm on flat part.

PERFORMANCE & FEATURES

REGULARITY CHARACTERISTICS		PROPERTY	ASTM TEST METHOD	Porcelain Tile Specification					
				Calibrated		Rectified			
				Minimum	Maximum	Minimum	Maximum		
STRUCTURAL CHARACTERISTICS	Nominal Size		ASTM C499	-3.00%	3.00%	-3.00%	2.00%	Compliant	
				-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.25% or -0.03 in (-0.8 mm) (*)	0.25% or 0.03 in (0.8 mm) (*)	Compliant	
				N/A	Range: 0.40 in (1.02 mm)	N/A	Range: 0.40 in (1.02 mm)	Compliant	
	Wedging		ASTM C502	-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.25% or -0.03 in (-0.8 mm) (*)	0.25% or 0.03 in (0.8 mm) (*)	Compliant	
				-0.75% or -0.09 in (-2.3 mm) (*)	0.75% or 0.09 in (2.3 mm) (*)	-0.40% or -0.05 in (-1.3 mm)(2) or -1.8 mm(3) (*)	0.40% or 0.05 in (1.3 mm)(2) or 1.8 mm(3) (*)	Compliant	
				-0.50% or -0.08 in (-2.0 mm) (*)	0.50% or 0.08 in (2.0 mm) (*)	-0.40% or -0.07 in (-1.8 mm) (*)	0.40% or 0.07 in (1.8 mm) (*)	Compliant	
All Porcelain Tiles									
STRUCTURAL CHARACTERISTICS		Water Absorption	ASTM C373	≤ 0.5%				≤ 0.5%	
BULK MECHANICAL CHARACTERISTICS		Breaking Strength	ASTM C648	Average ≥ 250 lbf. (1.11 kN) Individual ≥ 225 lbf. (1.00 kN)				≥ 350 lbf. avg	
PHYSICAL PROPERTIES		Bond Strength	ASTM C482	≥ 50 psi (0.34 Mpa)				≥ 100 psi	
THERMAL AND IGROMETRIC CHARACTERISTICS		Resistance to Freeze/Thaw Cycling	ASTM C1026	As Reported				Resistant	
CHEMICAL CHARACTERISTICS		Chemical Resistance	ASTM C650	As Reported				Unaffected	
		Stain Resistance	ASTM C1378	As Reported				Unaffected	
SAFETY CHARACTERISTICS		Dynamic coefficient of friction	DCOF	Requires a minimum value of 0.42 for commercial areas that are likely to be wet				> 0.42 Wet	

(*) Whichever is less

(1) May not apply to textured surfaces or tiles with uneven back patterns.

(2) Whichever is less, for tiles up to 24"x24" (610 mm x 610 mm).

(3) Applies to tiles larger than 24"x24" (610 mm x 610 mm).

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