

PRODUCT	NAME:MOVEMENT IVORY/GREY & MOVEMENT IVORY/GREY DECO SIZE: 11.71x39.19" BRANCH: 18/04/2018		
TYPE OF PRODUCT	TYPE: Dry-pressed ceramic tiles, with water absorption Eb> 10% TYPE WHITE BODY USE: For internal and external walls. GROUP: BIII		
REFERENCED RULES	ISO-13006:2012 and UNE EN 14411:2013		

Characteristics	Test Method	Requirements	Values Compliance
-----------------	-------------	--------------	-------------------

A) DIMENSIONS AND SURFACE QUALITY

Length and width

The work size shall be chosen as follows for:

a) modular tiles: EN ISO 10545-2 In order to allow a nominal joint width of between 2 and 5 mm So that the difference between the work size and the nominal size is note more than 2% (maximum 5 mm)

b) non-modular tiles: EN ISO 10545-2 ± 0,75 mm ± 2,0 mm ó ± 0,5%

The permissible deviation of the average size for each tile (2 or 4 sides) from the work size (W)

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Thickness

a) The thickness shall be specified

b) The permissible deviation, of the average thickness of each tile from the work size thickness

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Straightness of sides (facial sides)

The maximum permissible deviation from straightness, related to the corresponding work sizes.

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Rectangularity

The maximum permissible deviation from rectangularity, related to the corresponding work sizes.

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Surface flatness

The maximum permissible deviation from flatness

a) centre curvature, related to diagonal calculated from the work sizes.

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

b) edge curvature, related to the corresponding work sizes.

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

c) warpage, related to diagonal calculated from the work sizes.

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Surface quality

EN ISO 10545-2 A minimum of 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of tiles.

B) PHYSICAL PROPERTIES

Water absorption (in % by mass)

EN ISO 10545-3 Eb > 10%. When the average exceeds 20%, this shall be indicated. Individual minimum value 9%)

Breaking strength, for:

a) Thickness ≥ 7,5 mm EN ISO 10545-4 Not less than 600 N >600 N

b) Thickness < 7,5 mm EN ISO 10545-4 Not less than 200 N >200 N

Flexural tensile strength or modulus of rupture

a) Thickness ≥ 7,5 mm EN ISO 10545-4 Minimum 12 N/mm2 PASS

b) Thickness < 7,5 mm EN ISO 10545-4 Minimum 15 N/mm2 PASS

Coefficient of linear thermal expansion

from ambient temperature to 100º C EN ISO 10545-8 Declared Value 5.5-5.3 10-6 /ºC

Thermal shock resistance

Internal uses EN ISO 10545-9 Pass according to EN ISO 10545-9 PASS NOT PASS

External uses EN ISO 10545-9 Pass according to EN ISO 10545-9 PASS NOT PASS

Crazing resistance

Glazed tiles EN ISO 10545-11 Pass according to EN ISO 10545-11 PASS

Frost resistance

Internal uses EN ISO 10545-12 Pass according to EN ISO 10545-12 PASS NOT PASS

External uses EN ISO 10545-12 Pass according to EN ISO 10545-12 PASS NOT PASS

Bond strength/adhesion , for:

cementitious adhesives EN 12004:2007 +A1: 2012, 4.1 Declared Value Type C1 >0.5 N/mm2

Reaction to fire

Class A1 A1

C) CHEMICAL PROPERTIES

Resistencia a productos químicos

Resistance to household chemicals and swimming pool slats EN ISO 10545-13 Minimum GB GA

Resistance to staining, for:

Glazed tiles EN ISO 10545-14 Minimum 3 5

PRODUCT	NAME: MOVEMENT HEXAGON IVORY/GREY SIZE: 10" BATCH: 11/08/17		
TYPE OF PRODUCT	TYPE: Dry-pressed ceramic tiles, with water absorption E, ≤ 0,5% PORCELAIN TILE USE: For internal and external walls and floorings GROUP BI		
REFERENCED RULES	ISO-13006:2012 and UNE EN 14411:2013		

Characteristics	Test Method	Requirements	Values Compliance
-----------------	-------------	--------------	-------------------

A) DIMENSIONS AND SURFACE QUALITY

Thickness

a) The thickness shall be specified

b) The permissible deviation, of the average thickness of each tile from the work size thickness

Requirements for nominal size N 7cmsN<15cm N≥ 15 cm

Surface quality

EN ISO 10545-2 A minimum of 95% of the tiles shall be free from visible defects that would impair the appearance of a major area of tiles.

B) PHYSICAL PROPERTIES

Water absorption (in % by mass)

EN ISO 10545-3 Eb ≤ 0,5% Individual maximum 0,6% Eb ≤ 0,2%

Breaking strength, for:

Thickness ≥ 7,5 mm EN ISO 10545-4 Not less than 1.300 N >1.300 N

Flexural tensile strength or modulus of rupture

EN ISO 10545-4 Minimum 35 N/mm2 Individual minimum 32 N/mm2 > 41 N/mm2

Abrasión resistance

Resistance to surface abrasion of glazed tiles intended for use on floors (PEI) EN ISO 10545-7 Abrasion class and cycles passed CLASS 4

Coefficient of linear thermal expansion

from ambient temperature to 100º C EN ISO 10545-8 Declared Value 6.1- 6.9 x10 -6 (ºC-1)

Thermal shock resistance

EN ISO 10545-9 Pass according to EN ISO 10545-9 PASS

Crazing resistance

Glazed tiles EN ISO 10545-11 Pass according to EN ISO 10545-11 PASS

Frost resistance

Interior uses EN ISO 10545-12 Pass according to EN ISO 10545-12 PASS

Exterior uses EN ISO 10545-12 Pass according to EN ISO 10545-12 PASS

Bond strength/adhesion, for:

cementitious adhesives EN 12004:2007 +A1: 2012, 4.1 Declared Value Type C2 >1 N/mm2

Reaction to fire

Class A1 FL/A1 A1 FL/A1

C) CHEMICAL PROPERTIES

Resistance to chemicals

Resistance to household chemicals and swimming pool slats EN ISO 10545-13 Minimum GB GA

Resistance to staining, for:

Glazed tiles EN ISO 10545-14 Minimum 3 5



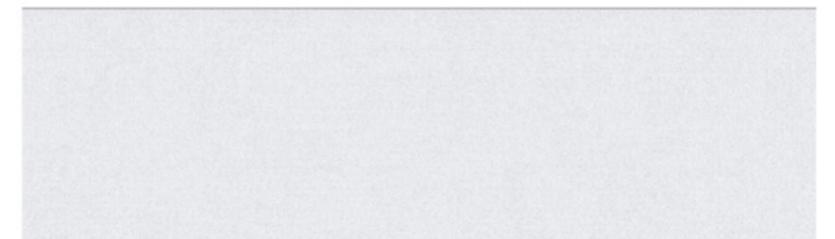
MOVEMENT



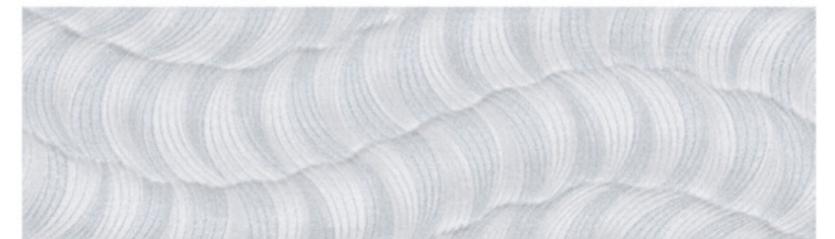
MOVEMENT IVORY
73MOV-IVR-1240
Size: 11.71x39.19"



MOVEMENT IVORY DECO
73MOV-IVR-DEC
Size: 11.71x39.19"



MOVEMENT GREY
73MOV-GR-1240
Size: 11.71x39.19"



MOVEMENT GREY DECO
73MOV-GR-DEC
Size: 11.71x39.19"

